

# **Certificate of Analysis**

## Isopropyl acetate

#### **PurTech Standard for GC**

(Secondary Reference Standard)

Product Number	PSI053	CAS No.	108-21-4
Brand	Puresynth	Lot No.	B10B
Molecular Formula	$C_5H_{10}O_2$	Date of Mfg.	Sep.2021
Molecular Weight	102.13 g/mol	Date of Exp.	Aug.2025

Test	Specification	Result
Description	Colorless liquid	Colorless liquid
Clarity	Clear	Clear
Assay (GC-FID)	≥99.5%	99.86%
Water (by KF)	≤0.4%	0.3467%
Identification by <sup>1</sup> H NMR	Conform to structure	Conforms
Identification by GC-MS	Conform to molecular	Conforms
Identification by IR	Conform to structure	Conforms

<sup>\*</sup>Traceable to USP Reference standard 1350104, Current Lot No: F0E225

**Storage Condition:** Store at ambient temperature and keep container tightly closed in a dry and well-Ventilated place.

Remark: The batch complies with the prescribed quality of the above specification.



#### **Assay by GC-FID**

#### **METHOD: G.C- FID conditions:**

Column: Agilent Technologies DB-FFAP 30mx 0.530mm, 1.0micron

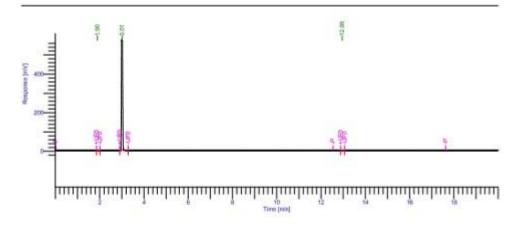
**Instrument:** PerkinElmer, GC 2014, **Detector:** FID, **Carrier gas:** Nitrogen

Temp programming: Initial 50°C hold for 1min, 5°C Ramp/min., 100°C hold for 1 min.,

25°C Ramp up to 250°C hold for 2 min., Run time 20 min.

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Software Version	: 6.3.4.0700	Date	: 02-12-2021 3.33.57 PM
Operator	: manager	Sample Name	: AR21000830-ISOPROPYL ACETATE
Sample Number	: 1	Study	: GC Purity
AutoSamoler	: BUILT-IN	Rack/Vial	: 0/6
Instrument Name	: Clarus 680	Channel	: A
Instrument Serial #	: None	A/D mV Range	: 1000
Delay Time	: 0.00 min	End Time	: 20.00 min
Sampling Rate	: 12.5000 pts/s		
Sample Volume	: 1.000000 ul	85 (42) 95 (7)	1982023323
Sample Amount	: 1.0000	Area Reject	: 0.000000
	: 23-11-2021 2.32.20 PM	Dilution Factor	: 1.00
Date / Toquisition Time	. LO II LOLI E.OL.LO I WI	Cycle	1



## GC Reports

Peak #	Component Name	Time [min]	Area [uV*sec]	Height [uV]	Area [%]
1		1.899	2102.63	687.70	0.08
2		3.009	2890418.70	920990.16	99.86
3		12.955	1794.45	345.15	0.07
Peak #	Component Name	Time [min]	Area [uV*s	Height	Area
			2894313.78	922003.01	100.00

Missing Component Report Component Expected Retention (Calibration File)

All components were found

Purity by GC-FID: 99.86%



#### **IDENTIFICATION TESTS**

#### GC-MS Spectrum:

#### **METHOD: G.C-MS conditions:**

Column: Agilent Technologies, Elite -5MS, 30 m X 0.25 mm, 1.0micron

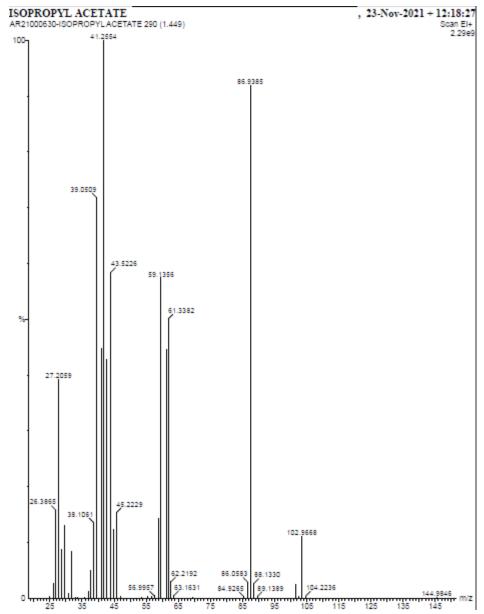
Instrument: Perkin Elmer, Carrier gas: Helium Source Temp.: 230°C, Transfer line: 250°C Inlet Temp.: 180°C, Diluent: Methanol

**Source** energy: 70eV

#### Mass by GC-MS:

**Product Name: Isopropyl acetate** 

**Product Code: PSI053** 



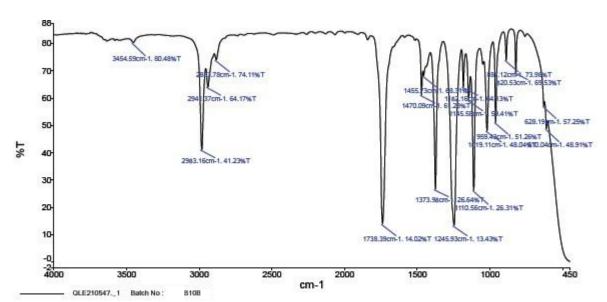
Identification by GC-MS: Conform to molecular



## Infrared spectrum:

**Product Name: Isopropyl acetate** 

**Product Code: PSI053** 



2	Source Spectra	Besults		
Spectrum Marine Number Of Paulin				
QLE2105471	18			
Est of Poak Aroab loght				
Peak Number	X (cm-f)	Y (%T)		
1	3454.59	80.48		
2	2983.16	41.23		
3	2941.37	64.17		
4	2883.78	74.11		
5	1738.39	14.02		
6	1470.09	61.23		
7	1455.73	68.31		
8	1373.98	26.64		
9	1245.93	13.43		
10	1182.16	64.13		
11	1145.58	59.41		
12	1110.56	26.31		
13	1019.11	48.04		
14	969.43	51.26		
15	887.12	73.98		
16	820.53	69.53		
17	628.19	57.25		
18	610.04	48.91		

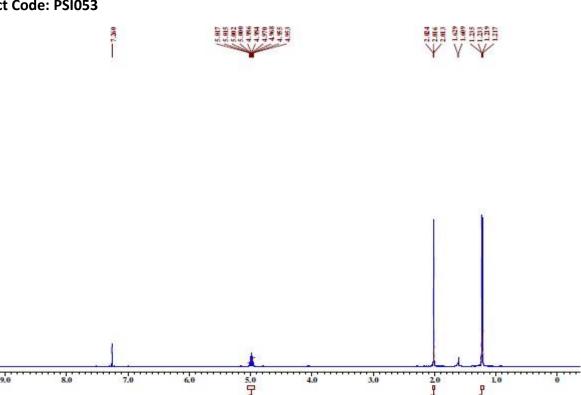
Identification by IR: Conform to structure



## <sup>1</sup>H NMR Spectrum:

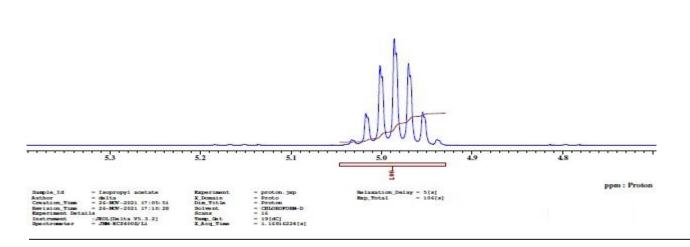
**Product Name: Isopropyl acetate** 

**Product Code: PSI053** 



#### <sup>1</sup>H NMR Spectrum: Expansion



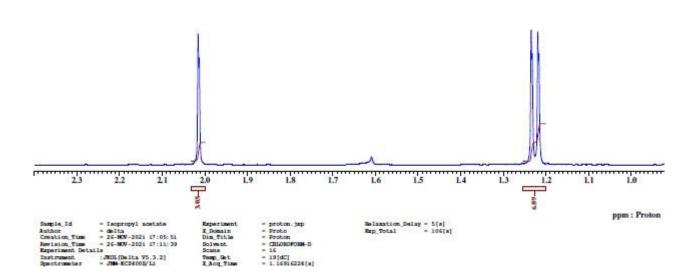












Identification by <sup>1</sup>H NMR: Conform to structure

### **Maximum limits of impurities**

#### WATER DETERMINATION

Method: Karl Fisher titration

Water Content (PSI053) = 0.3467 %

Approved By Head - Technical